



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
P0040616	MES002-VC	1	1	Net 30	M6061T6S.040	6061-T6 .040 Sheet : MATERIAL : 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf				144	10/17/2018	144		S120084	Stock	10/18/2018	\$ 4.60 / sf	4		\$662.55	Metaux Solutions
										Total:		144								\$506.19	

Plex 10/22/2018 8:23 AM dart.Tollis.Andrew

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040616

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO040616
PO Date: 7/26/18
Due Date: 8/13/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6S.040		6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	8/30/18	144 sf	0 sf 144 sf	144 sf	\$4.6010416/sf	\$662.55
4		MT-4140-B-0.500x0.500		4140 Steel Bar 0.500 X 0.500 : AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft	Partial	-	8/10/18	10 ft	5 ft	5 ft	\$7.50/ft	\$37.50

PURCHASE ORDER

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6/BA		MT-A500-TS-0.750W.065		A500 Square Tubing 0.750" x.065" wall : MATERIAL: ASTM A500 STEEL SQUARE TUBING SPECIFICATION: ASTM A500 OR ASTM A513 MT-A500-TS-[A.AAA]W[T.TTT] receive ft	Firmed	-	8/17/18	20 ft	0 ft	20 ft	\$1.80/ft	\$36.00
Grand Total:												\$736.05

Order Notes

Procurement Quality Clauses

A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)
 A026 certification of material conformance
 A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/17/18 11:28 AM dart.lavoie.chantal

Shipping Order

11/10/2018

1ETAUX SOLUTIONS INC
625 BOUL JACQUES CARTIER EST
ONGUEUIL, QUEBEC
4N 1L7 **Tel. : 450 641-3330**

Order : 137136
Reference : 40616
Ship : PICK UP / PICK UP

Customer : 6323336**Ship To**

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
AS04061	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N ALU SHE .040 6061-T6 (18G) 3 X 4' X 12' ***** HT 01/0092725/8	144	144	0
	LIVRE JP			



Shipping : _____
Package No : _____
Merchandise Received: _____

Ref. : _____

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 89104546 01 / 1
Rev.: 0

Zertifiziert nach / certified to ISO 9001, ISO 14001, ENPAS 9100, ISO 14001, NADCAP

Seite / page: 1 von / of 2
Datum / date: 2018 08 22

Auftraggeber / customer:	Bestell Nr. / order no.:	U 10871
	Datum / date:	2018 04 02
	Auftragsbest. Nr. / order confirm no.:	146719
	Datum / date:	2018 04 03
Warenempfänger / consignee:	Lieferschein Nr. / delivery note:	89104546
	Datum / date:	2018 09 30

Produkt / product:	Form / form: Sheet	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061	Zustand / temper: T6	AMS-QQ-A-250/11, 08.1997
Dim. / dim.: [inch]: 0,040x48,00x144,00		ASTM B 209 - T4
		AMS 4027N, 07.2008
		Cesena CMMP019, Rev. D, 09-07-01
		Cesena CMMP025, Rev. V, 2-20-15
Sondervorschrift / special terms:		

162035
162036

AB-Fkt. ord. item	Bestell- Lieferung	Liefer- Part	Querschnitt diam. [mm]	Werkstoff material	Bestell- Lieferung	Gewicht netto [kg]	Stk.
02	85079/01	00	01/0092725/8	6061	1467190010	2369,929 lbs	87
02	85079/01	00	01/0092725/8	6061	1467190011	2654,674 lbs	75

Chemische Zusammensetzung (in Gewichtsanteilen) / Chemical composition (in weight proportion) (GWS)											
Querschnitt diam. [mm]	Werkstoff	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0092725/8	6061	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. min.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	spec. max.	0,67	0,43	0,22	0,12	0,84	0,17	0,08	0,04	0,02	0,03
	actual										

Zugprüfung LT / tensile test LT							
Stück- Lo/Lot	Zustand temper	Richtung direction	Tests	UTS [ksi]	YS [ksi]	AZ [%]	
				spec.min.	42,0	35,0	10
				spec.max.	-	-	-
85079/01	T6	LT	4	from	47,3	41,9	11
85079/01	T6	LT		to	47,9	42,5	12

Sonstige Prüfungen / other tests:

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR 4027
OR ASTM B209

△ PART NUMBER: M6061T6S XXX X W.WWW
THK WIDTH

WHERE "XXX" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)
EG. 0.063" THICK SHEET = M6061T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

△ PREFERRED SIZE: XXX BY 4FT BY 8FT FOR SHEET

C	ADD PLATE AND T651 SPEC	ML	17.12.13
B	REFORMAT DWG. ADD B209 SPEC (ZN DB-1). REF PAR 08-020A	CP	08.07.13
A	NEW ISSUE	RF	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN	DS	ML	DATE
DRAWN	NO	NO	DATE
CHECKED	JFS	JFS	DATE
MFG. APPR.	HS	HS	DATE
APPROVED	CP	CP	DATE
DE APPR.	CP	CP	DATE
DATE	17.12.13		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. M6061T6S
SHEET 1 OF 1
REV. C
SCALE
6061-T6 SHEET/PLATE SPEC NTS
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ALL RIGHTS RESERVED. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.

RELEASED
2018 MAR 13
EWS 18-006

APPROVED

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061765.040
 DATE: 18/10/22

PO / BATCH NO.: P0040616/5120084

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 1445F
 QUANTITY INSPECTED: 1445F
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.040"
 THICKNESS RECEIVED: 0.040"
 SHEET SIZE ORDERED: 4'x12'
 SHEET SIZE RECEIVED: 4'x12'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>N</u>	
CORRECT FINISH	<u>Y</u>	N	
CORROSION	Y	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	N	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u>	N	<u>AMS QQ-A-250/11</u>
CORRECT THICKNESS	<u>Y</u>	N	
PHOTO REQUIRED	Y	<u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u>	N	<u>HT: 01/0092725/8</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	N	
CORRECT M# ON THE MATERIAL	<u>Y</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> DATE: <u>18/10/22</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in